


CURRICULUM VITAE

TRADE APPLIED FOR : **6G WELDER**
the employer:

NAME: I e van dien		PASSPORT no : B1890482	Code:
Date of birth : 11/09/1988		ISSUED DATE : 28/02/2008	
place of birth : hai duong		Date of expiry : 28/02/2018	
Nationality : viet nam		Sex : Mal e	
Qual ification: High School		Marital status:	
Experience Record	Period	Employer	Position
	2009 - 2011	Hyundai - qatar	6G WELDER
	2011 – 2013 2013 - n OW	Gs e & c – uae HA NOI HI TECH WELDING CENTER	6G WELDER INSPECTOR

TRADE TEST RESULT

<p><u>ACCEPTED :</u> (SPECIFY ACCEPTED TRADE)</p> <p><u>RATING :</u></p> <p>basic salary:</p> <p>NAME : _____ (Interviewer)</p> <p>SIGNATURE : _____</p>	<p><u>REJECTED :</u></p> <p>REASON : _____</p> <p>REMARKS :</p> <p>NAME : _____ (Interviewer)</p> <p>SIGNATURE :</p>
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DATE: _____	signature of candidate:
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HYUNDAI
ENGINEERING & CONSTRUCTION CO., LTD.

P.O.BOX : 50167 Mesaieed, Qatar
TEL NO : 974-4476-5619 / FAX NO : 974-4476-5681

CERTIFICATE OF EMPLOYMENT

TO WHOM IT MAY CONCERN:

This is to certify that MR. LE VAN DIEN, a Vietnam National, holder of passport No..B1890482 has been employed with HYUNDAI Engineering & Construction Co., LTD., QAFCO 5-Expansion Project as TIG WELDER from June 01, 2010 up to November 11, 2010.

This certification is being issued to Mr. Dien for whatever legal purpose it may serve him best.

Issued this 31st day of October 2010 at Mesaieed, State of Qatar.



MR. BON SOO KU
Personnel Manager

I:WI: Engineering & Construction Co. Ltd.

QAFCO - 5 Project
P.O. Box 50167
Mesaieed, Qatar



Saipem



CERTIFICATION

May 2011

TO WHOM IT MAY CONCERN:

This is to certify that **Mr. LE VAN DIEN** holder of Vietnam Passport No. **81890482** has been employed by our company, Sub-Contractor of HYUNDAI Engineering & Construction Co. Ltd. at Fabrication Shop, Qafco-5 Project, as **TIG WELDER** from February 24, 2009 to May 31, 2010 and November 21, 2010 to May 31, 2011.

During his employment, **Mr. LE VAN DIEN** has performed his duty with great sincerity and outstanding ability to our Project. His great loyalty, continuous trustworthiness and professional acumen have contributed significantly to the successful accomplishment of our Project.

This certification has been issued upon him for whatever legal purpose it may serve him best.

We wish him all the best for his future endeavors.

Mr. GILMYOUNG LEE
Site Manager
I:WI Engineering & Construction Co., Ltd.
(PS1) QONE Project
State of Qatar





HYUNDAI

ENGINEERING & CONSTRUCTION CO. LTD.

No Objection Certificate


To Whom It May Concern:

HYUNDAI ENGINEERING & CONSTRUCTION CO. LTD. Hereby certifies that Mr. LE VAN DIEN, VIETNAMESE national and holder of valid Passport. No. B1890482.

Has been employed in our company from FEB 24, 2009 until JUN 02, 2011.

Further, we certify that we have no objection if he is hired by any other company in Doha. Qatar.

This certification is being issued upon his request without any obligation on the part of the company.

Approved by: 

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'5' JfiiJ' J.o.,y 04

.>,b.i '5 | ? ?

وقد منحت له هذه الشهادة
بناء على طلبه دون ادنى
مسؤولية على الشركة.

الامضاء

نوع القطاع : خاص



وزارة التعليم العالي
الإدارة العامة لجوازات المنافذ والحدود
لادوية والحدود
قسم تذاكر الانتداب

2011-os-011 | Ft:nyy| tul5 | zL d l

رقم الترخيص : 11 4178 00

Org. Nome: HYUNDAI ENGINEERING AND CONSTRUCTION

اسم المنشأة : هايونداي للهندسة والإنشاءات المحدودة

fall	4-uJ		
h011-os-011	BYUNG HWA MIN	25841000029	1
2011-08-011	SUNG HYUN KOH	27241001591	2

2010-12-30: f...b...e...J...

ملاحظات :

ملاحظة : هذه البطاقة صالحة فقط بوجود ختم وتوقيع الإدارة عليها

ختم المنشأة	التعليقات :
	<p>يحق للإدارة العامة لجوازات المنافذ وشؤون الحدود إصدار هذه البطاقة بدين إثن مبيت.</p>
	<p>تصحيح أو تعديل البطاقة خلفاً إذا وجد بها أي</p>
	<p>تصحيح الإدارة العامة لجوازات المنافذ وشؤون الحدود عند تجديد أو إلغاء "توضيح" ختمه تعديل المسمى "تجاري". بالتاريخ 7/10/2011</p>
	<p>في حالة الإصدار "شخصي" تلك البطاقة في حالة تجديد البطاقة بغيره</p>

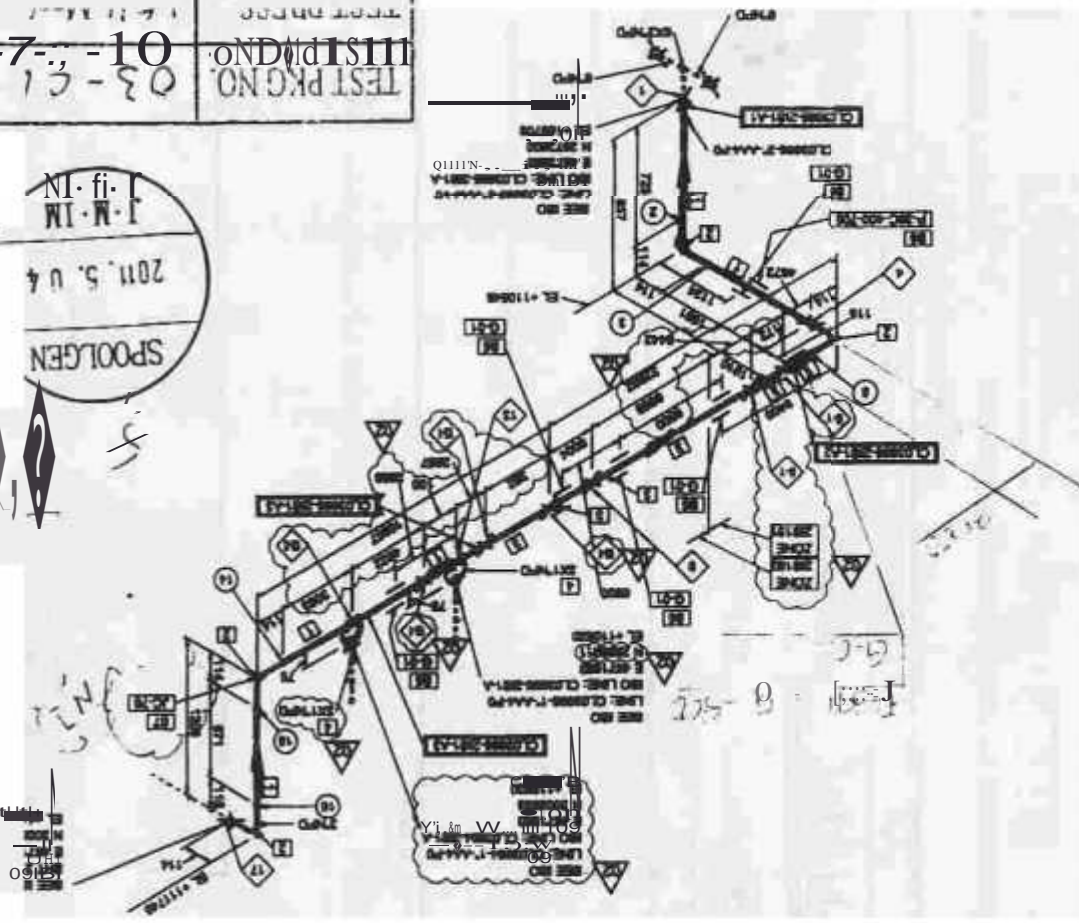
NO. 1	NO. 2	NO. 3	NO. 4	NO. 5	NO. 6	NO. 7	NO. 8	NO. 9	NO. 10	NO. 11	NO. 12	NO. 13	NO. 14	NO. 15	NO. 16	NO. 17	NO. 18	NO. 19	NO. 20	NO. 21	NO. 22	NO. 23	NO. 24	NO. 25	NO. 26	NO. 27	NO. 28	NO. 29	NO. 30	NO. 31	NO. 32	NO. 33	NO. 34	NO. 35	NO. 36	NO. 37	NO. 38	NO. 39	NO. 40	NO. 41	NO. 42	NO. 43	NO. 44	NO. 45	NO. 46	NO. 47	NO. 48	NO. 49	NO. 50
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NO.	QTY	DESCRIPTION	UNIT	REMARKS
1	1	TEST MEDIUM	L	
2	1	FRESH WATER	L	
3	1	TEST PRG NO.		
4	1	TEST DATE		
5	1	TEST RESULT		
6	1	TESTER NAME		
7	1	TESTER NO.		
8	1	TESTER PHONE		
9	1	TESTER ADDRESS		
10	1	TESTER CITY		
11	1	TESTER STATE		
12	1	TESTER ZIP		
13	1	TESTER FAX		
14	1	TESTER E-MAIL		
15	1	TESTER WEBSITE		
16	1	TESTER COMMENTS		
17	1	TESTER SIGNATURE		
18	1	TESTER DATE		
19	1	TESTER TIME		
20	1	TESTER LOCATION		
21	1	TESTER PROJECT		
22	1	TESTER CLIENT		
23	1	TESTER CONTACT		
24	1	TESTER PHONE		
25	1	TESTER FAX		
26	1	TESTER E-MAIL		
27	1	TESTER WEBSITE		
28	1	TESTER COMMENTS		
29	1	TESTER SIGNATURE		
30	1	TESTER DATE		
31	1	TESTER TIME		
32	1	TESTER LOCATION		
33	1	TESTER PROJECT		
34	1	TESTER CLIENT		
35	1	TESTER CONTACT		
36	1	TESTER PHONE		
37	1	TESTER FAX		
38	1	TESTER E-MAIL		
39	1	TESTER WEBSITE		
40	1	TESTER COMMENTS		
41	1	TESTER SIGNATURE		
42	1	TESTER DATE		
43	1	TESTER TIME		
44	1	TESTER LOCATION		
45	1	TESTER PROJECT		
46	1	TESTER CLIENT		
47	1	TESTER CONTACT		
48	1	TESTER PHONE		
49	1	TESTER FAX		
50	1	TESTER E-MAIL		

TEST PRG NO. 03-01
 TEST DATE 10-7-04
 TEST RESULT 17 \$ /
 TESTER NAME S-J
 TESTER PHONE 1-800-7-07-01

SPOLGEN
 2011.5.04
 J.M. IN



LIST OF MATERIALS

CL030686 0103-2IS1-A

HYUNDAI

DATA FERTILISER COMPANY (S.A.)

PROJECT: OMFCD - 8 PROJECT (MADONIA & UREA)

9VINOWWV

Snampogoffi

PROJECT: OMFCD - 8 PROJECT (MADONIA & UREA)

DATA FERTILISER COMPANY (S.A.)

HYUNDAI

PROJECT: OMFCD - 8 PROJECT (MADONIA & UREA)

DATA FERTILISER COMPANY (S.A.)

HYUNDAI

PROJECT: OMFCD - 8 PROJECT (MADONIA & UREA)

DATA FERTILISER COMPANY (S.A.)

HYUNDAI

PROJECT: OMFCD - 8 PROJECT (MADONIA & UREA)

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DATA FERTILISER COMPANY (S.A.)

HYUNDAI

PROJECT: OMFCD - 8 PROJECT (MADONIA & UREA)

DATA FERTILISER COMPANY (S.A.)

HYUNDAI

Welder Performance Report {Cumulative}

Client: (A/C) PRO-11(C)

Applicable Code: ASME III 3

Condition: 2007-01-01 - 2011-05-31, PSI

Carbon/Alloy

RADIOGRAPHIC TEST

No	Welder	Work	PRODUCTION						JOINT BASIS			LINEAR BASIS			FILM BASIS			Last Weld-Date	Page 1 of 1
			Group	Butt Joint	Butt In'Dia	Fillet Joint	Fillet In'Dia	Total Joint	Total In'Dia	Accept	Reject	R(%)	Total	Reject	R(%)	Accept	Reject		
	NO																		
WI-0011	PS1		959.0	6.857.5	63.5	160.8	1,022.5	7.018.2	205.33	8.00	3.75	173.067	200	0.12	1.036	15	1.43	2010.11.16	
			959.0	6.857.5	63.5	160.8	1,022.5	7.018.2	205.33	8.00	3.75	173.067	200	0.12	1.036	15	1.43		



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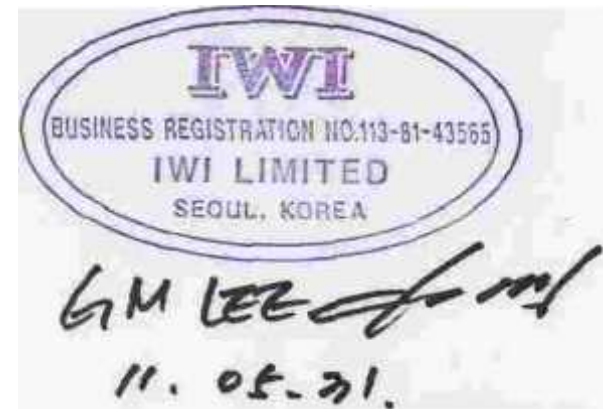
11.05.31

CMC PIPING	CMCQC	EPM	COMPANY
Name	Name	Name	Name
Signature	Signature	Signature	Signature
Date	Date	Date	Date

Welder Performance Report (Cumulative)

PRODUCTION										RADIOGRAPHIC TEST									
Nn	Wchkr No	Work Group	Butt Joint	Butt In'Dia	Fillet Joint	Fillet In'Dia	Total Joint	Total In'Dia	JOINT BASIS			LINE BASIS			F.g.,M BASIS			ast	
									Accept	Reject	R(%)	Accept	Reject	R(%)	Accept	Reject	R(%)		
1	WID-00.11	IS3	812.3	4.316	153.0	463.5	965.3	79.5	229.33	20.50	8.2	26.188	276	0.221	8	32	3.53	2011-05-J0	
			812.3	4.316	153.0	463.5	965.3	4.779	229.33	20.20	8.21	26.188	276	0.221	8	32	3.53		

Page: 1 of 1
Remark



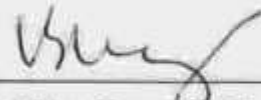
CMC PIPING	CMCQC	EPM	COMPANY
Name	Name	Name	Name
Signature	Signature	Signature	Signature
Date	Date	Date	Date

Exemplary AWARD

*This is to compliment ~~Mr. Vani~~ ~~Diwan~~ of
 IWI, Tigg Welder on his exemplary conduct
 and outstanding achievement in the
 performance of his duties while serving with
 QAFCCO-5 Project.*

*We firmly believe that his actions bring
 great credit upon himself and were in keeping
 with the highest traditions and the success of
 Hyundai Engineering & Construction Co.,
 LTD*

December 1st 2009



Mr. Min Byung Hwa

Project Director
 QAFCCO-5 Project
 Hyundai E&C Co., Ltd



HYUNDAI

ENGINEERING & CONSTRUCTION CO., LTD.

No Objection Certificate

To Whom It May Concern:

HYUNDAI ENGINEERING & CONSTRUCTION CO. LTD. Hereby certifies that Mr. LE VAN DIEN, VIETNAMESE national and holder of valid Passport. No. B1890482.

Has been employed in our company from FEB 24, 2009 until JUN 02, 2011.

Further, we certify that we have no objection if he is hired by any other company in Doha, Qatar.

This certification is being issued upon his request without any obligation on the part of the company.



Approved by:

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JA'i' ":4t; uAl

تشهد شركة هيونداي
للهندسة والانشاءات
المحدودة بأنه لا مانع لديها
بان يعمل المذكور لدي اي
شركة اخرى في قطر.

وقد منحت له هذه الشهادة
بناء على طلبه دون ادنى
مسؤولية على الشركة.

الامضاء

نوع القطع
نوع الشهادة



وزارة التعليم
الإدارة العامة للمعاهد والقطاعات التعليمية
لواء التعليم العالي والبحث العلمي
قسم تقييد المنشآت

2011-08-011 : ..1.-uy1 c-UJU c,L d d l,h=

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Org. N.intc: HYUNDAI ENGINEERING AND CONSTRUCTION

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?	?	2011-08-01		
M			BYUNG HWA MIN	25841000029 1
7?		2011-08-011	SUING HYUN KOH	272410001591 2

2010-12-30: 4U: U:

ملاحظة: هذه البطاقة صالحة فقط بوجود ختم وتوقيع الإدارة عليها

ختم المنشأة



شركة هونداي الهندسة والإنشاءات المحدودة
C.R. No. 22595
P.O. Box : 24466
DOHA - QATAR
HYUNDAI ENGINEERING & CONST. CO. LTD.

الرقم : ()

الاسم :

الوظيفة :

الجهة :

الصلاحية :

تاريخ انتهاء الصلاحية :

ملاحظات :

ختم المنشأة

الاستعانة الرئيسي

مدير إدارة شؤون التعاقد

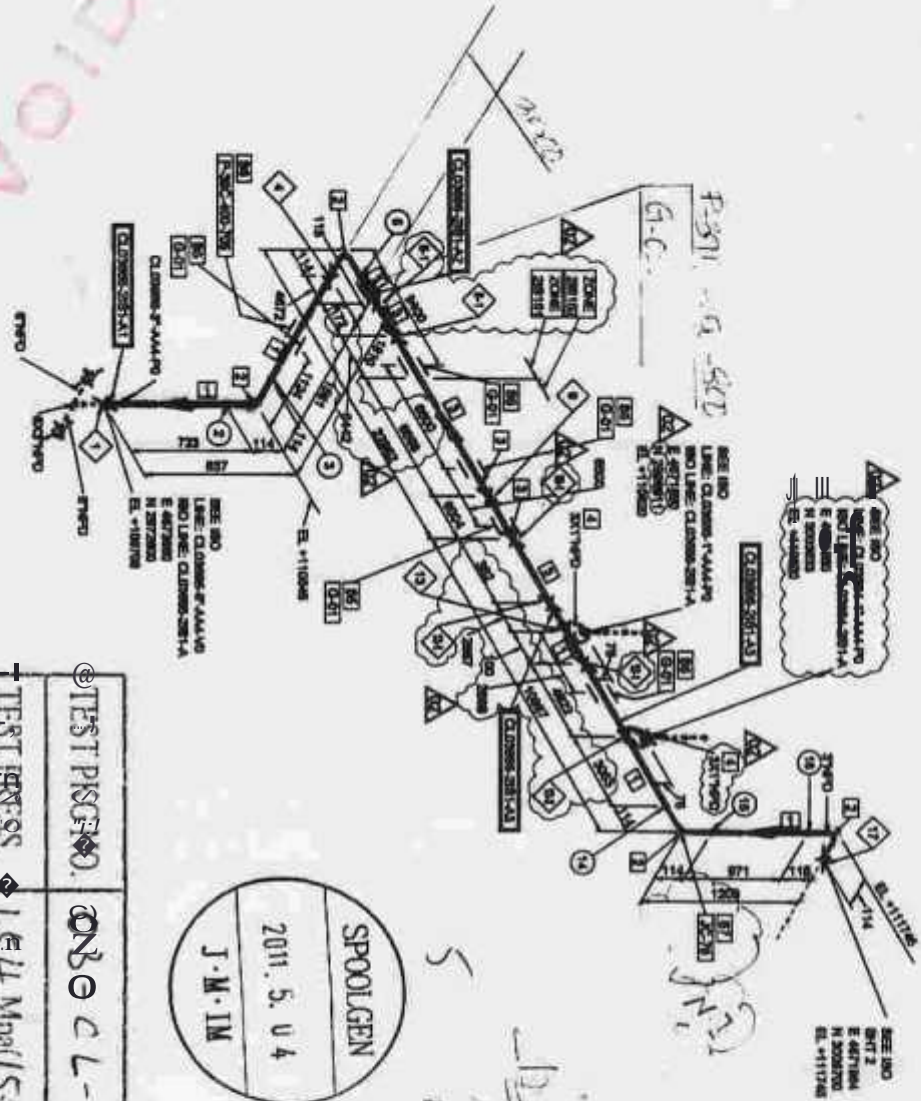




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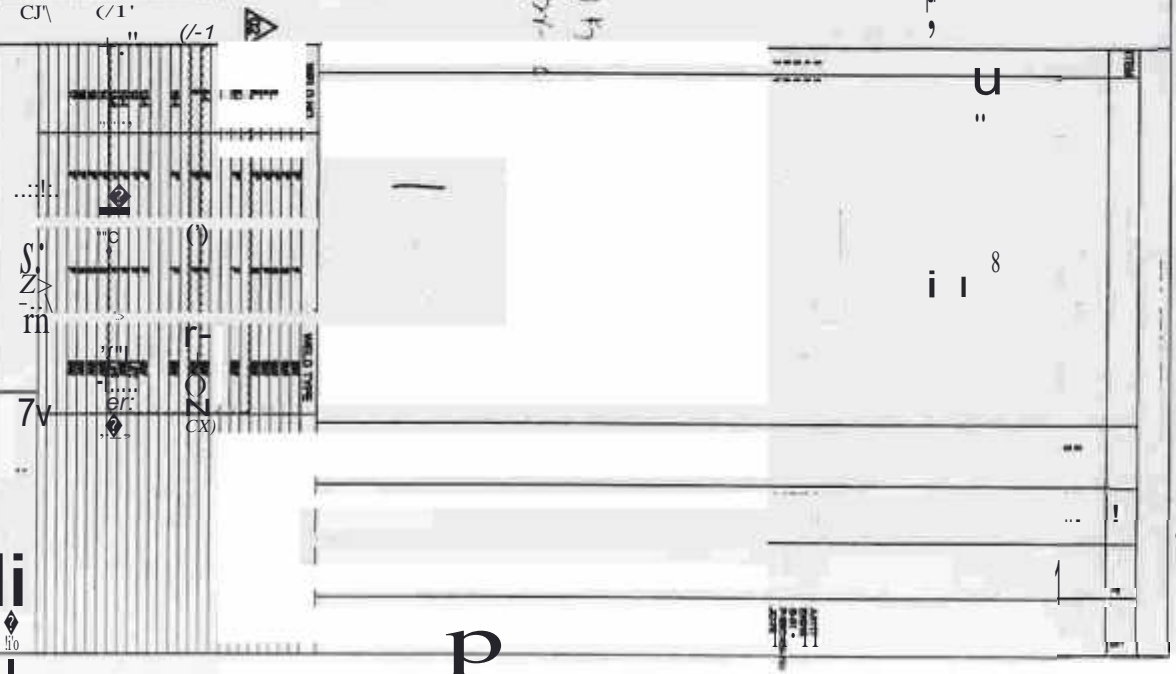
TEST PISCARD	ONBO CL-028
TEST PRESS.	154 Mpa (5.4 bar)
TEST MEMBER	POST-TENSIONER 95






SPOOL GEN
2011. 5. 04
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NOTE: IN CASE OF BRIDGE SPREADERS, SPREADERS IN THE SPREADERS, THE BRIDGE SHALL BE FULLY SPREADERS

LINE	NO.	TYPE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE
AV	1	P	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
AV	2	P	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
AV	3	P	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100



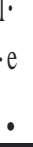
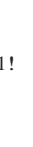

LINE	NO.	TYPE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE	THICK	GRADE
AV	1	P	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
AV	2	P	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
AV	3	P	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100



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RUWJIS REFINERY
EXPANSION PROJECT

INSPECTION & TEST REPORT



WELDER QUALIFICATION RECORD

Welder Identification No.	P2PW- 160	Subcontractor	SMP2
Welder Name	PHAM VAN NIHANII	Welder Test Date	18 Feb-13
WPS NO.	GS-P8-GTSM WPS-025	Revision	0

This Welder is qualified for the range mentioned below

Variable	Actual Values Used for Qualification	Range of the Qualified
Process	GTAW/SMAW	GTAW/SMAW
Type of process	Manual	Manual
Backing	Without Backing(GTAW)/ With Backing(SMAW)	With / Without Backing(GTAW)/ With Backing(SMAW)
Base Material Spcc/P.NO	A106 Gr.B(P.NO:1)	P.No: 1 Through P.NO:11, P.NO:34, P.NO-41 Through P.NO-49
Thickness	Fillet 10.97mm	21.94mm & fillet / All size
Diameter	<input checked="" type="checkbox"/> Groove <input type="checkbox"/> fillet 6"	2 7/8" OD and Above & All for Fillet
Filler Metal	SfA 5.9/ SfA 5.4	SfA 5.9/ SFA 5.4
Filler Class	ER316U E316L-15	SfA 5.9/ SFA 5.4
F-No	6,5	6,5
Weldin Position	6G	ALL
Pro cession	Uphill	U hill
Gas	Argon	Argon
Electrical Characteristics	Current DC	DC
Polarit	EN(GTAW)/EP(SMAW)	EN(GTAW)/EP(SMAW)
Deposite Weld Metal Thk	<input checked="" type="checkbox"/> Groove <input type="checkbox"/> Fillet GTAW- 3 mm SMAW-7.97 mm	GTAW (Up to 6 mm) / SMAW (Up to 15.94mm) And All Thk for Fillet
Others	N/A	N/A

Guided Bend Test Results

Type & Fig.No.	Results	Type & Fig.No.	Results
			N/A
Radiographic Test Results for Alternative Qualification of Groove welds by Radiography			
Radiographic test results: <input checked="" type="checkbox"/> satisfactory		<input type="checkbox"/> Reject	
Fracture test			
Length and percent of defects		Macro test	
Fillet leg length		Fillet Weld Results	
Welding test conducted by		N/A	

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with requirements of section IX of the ASME standard & Project Procedure 5578-E2-EPC-PA-00414

Subcontractor QC Name: A. M. MARANAN	Welding Engineer of CONTRACTOR Name: ST LEE	Approved by FQM Name: GARY RAMSDALE
Sign:	Sign:	Sign:
Date: 22 FEB.	Date: 23 Feb	Date: 25 FEB 13



Abu Dhabi Oil Refining & Company (TAKREER)
Ruwail Refinery Es. 11/10/11 P1100 No.2 Project

WELDER IDENTIFICATION CARD



Subcontractor : SMP2
Welder Name : PHAI VAN NHANH
Welder ID No. : P2PW-160
Date of Qualified : 18-Feb-13

18/2/13

This is to certify that the above person is qualified in accordance with the standards.

Field QA/QC Manager : Mr. Gary Ramsdale

Form No. QWI-094 Rev. 0

Front View

Qualification Details

Name	PHAI VAN NHANH		ID No.		P2PW-160/	
Process	Mat'l	Electrodes	Range		Position	Date Qualified
			Thk.	Dia.		
GTAW	P No.1	FNo.6	Upto 11.08 mm	1" & Above	6G	29-Jul-12
CTAW+SMAW	P No.1	F No.6	Up to 11.08 mm	2 7/8" & Above	6G	29-Jul-12
		F No.4	Up to 20mm			
GTAW+SMAW	P No.8	F No.6	Up to 6 mm.	2 7/8" & Above	6G	18-Feb-13
		F No.5	Up to 15.9mm			

"Thickness in mm" & "Dia in inches"

Back View

RENEWAL NO.	DATE	SUBCONTRACTOR QC	CONTRACTOR QC	COMPANY/PMC	REMARKS
1ST RENEWAL	17-Aug-13				
2ND RENEWAL	16-Feb-14				
3RD RENEWAL	15-Aug-14				
4TH RENEWAL	14-Feb-15				
5TH RENEWAL	13-Aug-15				
6TH RENEWAL	12-Feb-16				
7TH RENEWAL	11-Aug-16				
8TH RENEWAL	10-Feb-17				



RUW/IS REFINERY
EXPANSION PROJECT

INSPECTION & TEST REPORT



WELDER QUALIFICATION RECORD

Welder Identification No.	P2PW-042	Subcontractor	SMP2
Welder Name	LE VAN DIEN	Welder Test Date	11-Oct-11
WPS NO.	GS-P1-GT WPS-001	Revision	0

This Welder is qualified for the range mentioned-below

Variable	Actual Values Used for Qualification	Range of the Qualified
Process	GTAW	GTAW
Type of process	Manual	Manual
Backing	Without Backing (GTAW)	With <input type="checkbox"/> Without backing (GTAW)
Base Material Spec/P.NO	A106 Gr B(P.NO:1)	P.NO: 1 Through P.NO:11, P.NO:34, P.NO 41 Through P.NO 49
Thickness <input type="checkbox"/> Groove <input type="checkbox"/> DFillet	5.54mm	11.08mm & Fillet <input type="checkbox"/> All size
Diameter <input type="checkbox"/> Groove <input type="checkbox"/> DFillet	2"	1" OD and Above & All for Fillet
Filler Metal Spec. No	SFA 5.18	SFA 5.18
	Class	SFA 5.18
	F-No	6
Welding Position	6G	ALL
Progression	Uphill	Uphill
Type of Backing Gas	N/A	N/A
Electrical characteristics	Current	DC
	Polarity	EN(GTAW)
Deposite Weld Metal Thk <input type="checkbox"/> Groove <input type="checkbox"/> DFillet	GTAW 5.54mm	GTAW (Up to 11.08 mm) And All Thk for Fillet
Others	N/A	N/A

Guided Bend Test Results

Type & Fig.No.	Results	Type & Fig.No.	Results
N/A	N/A	N/A	N/A

Radiographic Test Results for Alternative Qualification of Groove welds by Radiography

Radiographic test results: satisfactory D Reject Report No. SMP2-WQT-029

Fillet Weld Results

Fracture test	N/A
Length and percent of defects	N/A mm N/A %
Macro test	N/A
Fillet leg length	N/A mm Convexity NA mm Concavity N/A mm
Welding test conducted by	Rhyan Lee Singson Laboratory test No. N/A

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with requirements of section IX of the ASME standard & Project Procedure 5578-E2-EPC-PA-00414

Subcontractor QC	Welding Engineer of CONTRACTOR	Approved by FQM
Name: Rhyan Lee	Name: S.T LEE	Name: D.Y. MIN
Date:	Date:	Date:
Sign:	Sign:	Sign:



20/10/11
NEW BAHU

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INSPECTION & TEST REPORT

WELDER QUALIFICATION RECORD

Welder Identification No.	P2PW-042	Subcontractor	SMP2
Welder Name	LE VAN DIEN	Welder Test Date	11-Oct-11
WPS NO.	GS-P1-GTSM WPS-002	Revision	0

This Welder is qualified for the range mentioned-below

Variable	Actual Values Used for Qualification	Range of the Qualified
Process	GTAWISMAW	GTAWISMAW
Type of process	Manual	Manual
Backing	Without Backing(GTAW)/ With Backing(SMAW)	With / Without beacking(GTAW)/ With Backing(SMAW)
Base Material Spec/P.NO	AI06 Gr.B(P.NO:1)	P.No: 1 Through P.NO:11, P.NO:34, P.NO :41 Through P.NO :49
Thickness ● Groove D Fillet	14.27mm	28.54mm & Fillet / All size
Diameter ● Groove D Fillet	6"	2 7/8" OD and Above & All for Fillet
Filler Metal Spec No	SFAS.18/SFAS.1	SEA.5.18/SEA.5.1
Class	ER70 S-21 E7016-1	SEA.5.18/SEA.5.1
F-No	6.4	6.4
Welding Position	6G	ALL
Progression	Uehill	Uphill
Type of Backing Gas	N/A	N/A
Electrical characteristics Current	DC	DC
Polarity	EN(GTAW)/EP(SMAW)	EN(GTAW)/EP(SMAW)
Deposite Weld Metal Thk ● Groove D Fillet	GTAW-4.27 mm SMAW-10 mm	GTAW (Up to 8.54 mm)/SMAW (Up to 20 mm) And All Thk for Fillet
Others	N/A	N/A

Guided Bend Test Results

Type & Fig.No.	Results	Type & Fig.No.	Results
N/A	N/A	N/A	N/A

Radiographic Test Results for Alternative Qualification of Groove welds by Radiography

Radiographic test results: ● satisfactory D Reject ● Report No. SMP2-WQT-029

Fillet Weld Results

Fracture test	N/A
Length and percent of defects	N/A mm N/A %
Macro test	N/A
Fillet leg length	N/A mm Convexity NA mm Concavity N/A mm

Welding test conducted by Rhyan Lee Singson Laboratory test No. N/A

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with requirements of section IX of the ASME standard & Project Procedure 5578-E2-EPC-PA-00414

Subcontractor QC	Welding Engineer of CONTRACTOR	Approved by FQM
Name: Rhyan Lee SI: FvJ	Name: S.TLEE	Name: D.Y.MIN
Sign:	Sign:	Sign:
Date: 11-6-11	Date: 11-10-11	Date: 11-10-11

Abu Dhabi Oil Refining Company (TAKREER)
 Ruwals Refinery Expansion Package No.2 Project

WELDER IDENTIFICATION CARD

Subcontractor: SMP2

Welder Name: LE VAN DIEN

Welder ID No.: P2PW-042

Date of Qualified: 12-Oct-11

This is to certify that the above person is qualified in accordance with the applicable Codes & Standards.


Field QA/QC Manager **Mr. D.Y. Min**

Form No. QWI-001 Rev.0

Front View _____

Qualification Details						
Name	LE VAN DIEN			ID No.	P2PW-042	
Process	Mat'l	Electrodes	Range		Position	Date Qualified
			Thk.	Dia.		
GTAW+SMAW	P No.1	F No.6	Up to 8.54mm	2.718" & Above	6G	12-O-1-11
		F No.1	Up to 20mm			
GTAW	P No.1	F No.6	Up to 11.08mm	1" & Above	6G	12-Or1-11


"Thickness in mm" & "Dia in inches"

QAFCO 5 PROJECT - Mesaieed Qatar
Welder Identification Card 


Name : Le Van Dien

Identification No: CMC - WD - 033

Certified By
 Quality manager *S. D. Kang*
May 16 '09




WPS No.	MAT'L	Process	Position	Test
HD-ASME-WPS-501	Carbon steel	GTAW	6G	5.5mm

QAFCO 5 PI - Mesaieed Qatar
Welder Identification Card 


Name: LE VAN DIEN

Identification No : CMC - WD - 0033

Certified By
 Quality manager *[Signature]*




WPS No.	MAT'L	Process	Position	Range
HD-ASME-WPS-505	Carbon steel	GTAW+SMAW	ALL	T:Unlimited 278° Over

QAFCO 5 PROJECT - Mesaieed Qatar
Welder Identification Card 


Name : Le Van Dien


Identification No : CMC - WD - 0033


Certified By
 Quality manager *[Signature]*
17 Oct 10





WPS No.	MAT'L	Process	Position	Test
HD-ASME-WPS-501	Carbon	GTAW	6G	3.73 mm 1/2"


[III] CIAFCCJ		QAFCO 5 PROJECT - Mesaieed Qatar			Welder Identification Card	
WPS No.	Qualified MAT'L	Process	Position	Range	Certified by	
HO-ASME-WPS-501	Carbon Steel & Alloy	GTAW	ALL	•GT: Max11mm •Dia: 1"(25mm) & over		
<p>We certify that this person is a qualified welder.</p> <p>Hyundai Engineering & Construction co., Ltd.</p>						




[m] QAFCO		QAFCO 5 PROJECT - Mesaieed Qatar			Welder Identification Card	
WPS No.	Qualified MAT'L	Process	Position	Range	Certified by	
HD-ASME-WPS-505	Carbon & Alloy	GTAW+ SMAW	ALL	•GTAW:2.6" •SMAW:Unlimited		
<p>We certify that this person is a qualified welder.</p> <p>Hyundai Engineering & Construction co., Ltd.</p>						




[III] QAFCO		QAFCO 5 PROJECT - Mesaieed Qatar			Welder Identification Card	
WPS No.	Qualified MAT'L	Process	Position	Range	Certified by	
HD-ASME-WPS-501	Carbon & Alloy	GTAW	ALL	•Thk : Max. 7.46mm •Dia: 1/2"(21.30mm) Over		
<p>We certify that this person is a qualified welder.</p> <p>Hyundai Engineering & Construction co., Ltd.</p>						




QAFCO 5 PROJECT - Mesaieed Qatar		Welder Identification Card			HYUNDAI
Name : Le Van Dien		Identification No: CMC - WD - 033			
Certified By Quality manager					
WPS No.		MAT'L	Process	Position	Test
HD-ASME-WPS-501		Carbon steel	GTAW	6G	5.5mm

QAFCO 5 PI - Mesaieed Qatar		Welder Identification Card			HYUNDAI
Name: LE VAN DIEN		Identification No : CMC - WD - 0033			
Certified By Quality manager					
WPS No.		MAT'L	Process	Position	Range
HD-ASME-WPS-505		Carbon steel	GTAW+SMAW	ALL	T:Unlimited 278° Over

QAFCO 5 PROJECT - Mesaieed Qatar		Welder Identification Card			HYUNDAI
Name : Le Van Dien		Identification No : CMC - WD - 0033			
Certified By Quality manager					
WPS No.		MAT'L	Process	Position	Test
HD-ASME-WPS-501		Carbon	GTAW	6G	3.73 mm 1/2"

 QAFCO 5 PROJECT - Mesaieed Qatar Welder Identification Card 					
WPS No.	Qualified MAT'L	Process	Position	Range	Certified by
HO-ASME-WPS-501	Carbon Steel & Alloy	GTAW	ALL	<ul style="list-style-type: none"> •GT: Max11mm •Dia: 1"(25mm) & over 	
We certify that this person is a qualified welder. Hyundai Engineering & Construction co., Ltd.					

 QAFCO 5 PROJECT - Mesaieed Qatar Welder Identification Card 					
WPS No.	Qualified MAT'L	Process	Position	Range	Certified by
HD-ASME-WPS-505	Carbon & Alloy	GTAW+SMAW	ALL	<ul style="list-style-type: none"> •GTAW:2.6' •SMAW:Unlimited 	
We certify that this person is a qualified welder. Hyundai Engineering & Construction co., Ltd.					

 QAFCO 5 PROJECT - Mesaieed Qatar Welder Identification Card 					
WPS No.	Qualified MAT'L	Process	Position	Range	Certified by
HD-ASME-WPS-501	Carbon & Alloy	GTAW	ALL	<ul style="list-style-type: none"> •Thk : Max. 7.46mm •Dia: 1/2"(21.30mm) Over 	
We certify that this person is a qualified welder. Hyundai Engineering & Construction co., Ltd.					



Engineering & Construction Co. Ltd.

RRE - 2 Project SMP2
Ruwais, U.A.E



CERTIFICATION

TO WHOM IT MAY CONCERN:

This is to certify that **Mr. LE VAN DIEN** a Vietnamese national has been employed by our company, Sub-Contractor of GS Engineering & Construction Co. Ltd. at RRE-2 Project, SMP2 as **PIPE WELDER** from **OCT 04, 2011 - DEC. 27, 2013**.

During his employment, **Mr. LE VAN DIEN** has performed his duty with great sincerity and outstanding ability to our Project.

This certification has been issued upon him for whatever legal purpose it may serve him best.

We wish him all the best for his future endeavors.


Mr. KYUL IL PARK
Site Manager
IWI Engineering & Construction Co.,Ltd.
(RRE 2) SMP2 Project
United Arab Emirates



CERTIFICATION

TO WHOM IT MAY CONCERN:

This is to certify that, **Mr. Le Van Dien**, a Vietnamese national, has worked as a welder with IWI Company Ltd under the project of GS Engineering & Construction for the Ruwais Refinery Expansion Project (Package2).

Mr. Le Van Dien has been with the RRE-2 project since qualifying last OCT. 11, 2011 to Dec. 27, 2013. He has been qualified to weld GTAW & SMAW for 2" & 6" dia. Pipes for Carbon Steel, Stainless Steel and Low Alloy Steel.

During his tenure in the project as a welder, Mr. Le Van Dien, has Zero Rejection Rate for the joints he welded which have been Radiographic Tested.

This certification is issued upon him for whatever legal purpose it may serve him.

We wish him all the best in his future endeavors.



Mr. D.Y. Min

QAQC Manager

GS Engineering & Construction

Ruwais Refinery Expansion Project Package 2

Al Ruwais, Abu Dhabi, United Arab Emirates